









Cone Winder-cum-Pirn Winder

QP Code: TSC/Q7301

Version: 3.0

NSQF Level: 3

Textile Sector Skill Council || 14-H, 14th Floor, Hansalaya Building, 15, Barakhamba Road New Delhi - 110001







Contents

TSC/Q/301: Cone Winder-cum-Pirn Winder	
Brief Job Description	3
Applicable National Occupational Standards (NOS)	3
Compulsory NOS	3
Qualification Pack (QP) Parameters	3
TSC/N7301: Operate the cone and pirn winding machine	5
TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector	11
TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector	18
DGT/VSQ/N0101: Employability Skills (30 Hours)	23
Assessment Guidelines and Weightage	28
Assessment Guidelines	
Assessment Weightage	29
Acronyms	30
Glossary	31







TSC/Q7301: Cone Winder-cum-Pirn Winder

Brief Job Description

A cone winder-cum-pirn winder is responsible for winding activities in cone or pirn winding machine. The cone winder should be able to open the hank yarn properly, untangle it, wrap over the winding machine, knot the broken yarn, doff the cones, carry out routine cleaning and maintenance activities thus producing defect free cone or pirn package and ensure proper functioning of the winding machine. This job requires the individual to have thorough knowledge of type of yarns, type of winding machines and should know about the important functions and operations of winding machine.

Personal Attributes

A cone-cum-pirn winding operator should have physical attributes like dexterity, coordination, motor skills, strength, stamina and handle heavy equipment. A cone-cum-pirn winding operator should also have sensory attributes like hearing ability and vision (normal distance vision, color vision, night vision, peripheral vision, depth perception and ability to change focus).

Applicable National Occupational Standards (NOS)

Compulsory NOS:

- 1. TSC/N7301: Operate the cone and pirn winding machine
- 2. TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector
- 3. TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector
- 4. DGT/VSQ/N0101: Employability Skills (30 Hours)

Qualification Pack (QP) Parameters

Sector	Textile
Sub-Sector	Handloom & Khadi
Occupation	Weaver
Country	India
NSQF Level	3
Credits	13







Aligned to NCO/ISCO/ISIC Code	NCO-2015/7318.99
Minimum Educational Qualification & Experience	9th Class (Grade 9 with No Experience (OR) Grade 8 pass and pursuing continuous schooling in regular school with vocational subject with no experience (OR) 8th grade pass with 1 year of relevant experience (OR) 5th grade pass with 4 years of relevant experience (OR) Ability to read and write with 5 years of experience)
Minimum Level of Education for Training in School	9th Class
Pre-Requisite License or Training	NA
Minimum Job Entry Age	18 Years
Last Reviewed On	NA
Next Review Date	25/11/2024
NSQC Approval Date	17/11/2022
Version	3.0
Reference code on NQR	2022/TEXT/TSC/07047
NQR Version	1.0







TSC/N7301: Operate the cone and pirn winding machine

Description

This unit provides performance criteria, knowledge and understanding and skills required to operate the cone and pirn winding machines.

Scope

The scope covers the following:

- · Receiving and preparation of material
- Preparing the winding machine
- Operating the winding machine
- Labelling and storage of the cones and pirns

Elements and Performance Criteria

Receiving and preparation of material

To be competent, the user/individual on the job must be able to:

- **PC1.** receive the hank yarn required for winding as per the specifications
- **PC2.** check the parts and working of the cone and pirn winding machine
- **PC3.** collect the empty cones, pirns, bobbins from respective boxes in the winding workplace
- **PC4.** inspect the presence of excess yarn left in cones, pirns, bobbins for reuse
- **PC5.** provide the details of remnants collected for rewinding or unwinding as per specified instruction
- **PC6.** strip the remnant waste from the collected empty cone, pirns and bobbins by hand
- **PC7.** inspect the materials are free from faults prior to winding work

Preparing the winding machine

To be competent, the user/individual on the job must be able to:

- **PC8.** set up the controls of manual or power-driven cone and pirn winding machine such as drum, spindle position adjustment, traverse motion, yarn guide adjustment, etc. according to production requirements
- **PC9.** use prescribed tools and equipment for winding machine preparation.
- **PC10.** place the stripped empty cones or pirns or bobbin on the holder of the winding machine
- **PC11.** untangle the hank yarn for winding as per standard process
- **PC12.** wrap the yarn on the hank holder of the winding machine as per the standard process without entanglement
- **PC13.** mount the empty cone or pirn or bobbin on the spindle while working on power driven winding machine
- **PC14.** identify starting end of the hank as per the standard method

Operating the winding machine

To be competent, the user/individual on the job must be able to:

PC15. run the winding machine safely in accordance with the standard operating procedures







- **PC16.** mend the broken yarn by prescribed hand knot
- **PC17.** set prescribed yarn tension as per the count of the yarn
- PC18. doff the full package with the empty one as per the SOP

Labeling and storage of the cones and pirns

To be competent, the user/individual on the job must be able to:

- **PC19.** place the full cones, pirns, bobbins in the designated box with prescribed labelling and coding
- **PC20.** leave work area safe and secure after completion of work
- **PC21.** report identified faults in the materials or machines to the responsible person as per standard protocol

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** cooperative society or NGO or SHG or cluster policies, procedures, guidelines and standards for quality
- **KU2.** safe working practices and procedures followed by the cooperative society or NGO or SHG procedures
- **KU3.** details of the cone-cum-pirn winder job role and responsibilities
- **KU4.** limits of personal responsibility in the workplace
- **KU5.** the importance of complying with the written instructions
- **KU6.** guidelines for storage and disposal of waste materials
- **KU7.** potential hazards associated with the winding machines and waste materials
- **KU8.** different types of yarns and the definition of yarn count or numbering
- **KU9.** the available types of cone and pirn winding machines
- **KU10.** different parts of cone and pirn winding machine and their functions
- **KU11.** the process of troubleshooting the common winding machine faults
- **KU12.** the need for proper hank wrapping on the winding machines
- **KU13.** different sizes of cone, pirn, bobbin and its requirements
- **KU14.** importance of coding and labeling the yarn package
- **KU15.** the need for using prescribed knot in winding process
- **KU16.** the requirement of winding tension of various yarn counts

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** write clear and short sentences in the record book (i.e., winding production details, weight of received materials, etc.)
- **GS2.** communicate with colleagues and superiors as per standard protocol
- **GS3.** comprehend written instructions, process flow, safety and routine maintenance instructions, etc.







GS4. carry out basic arithmetic calculation involved in money transactions, income/ expense values, etc.







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Receiving and preparation of material	48	95	-	20
PC1. receive the hank yarn required for winding as per the specifications	-	-	-	-
PC2. check the parts and working of the cone and pirn winding machine	-	-	-	-
PC3. collect the empty cones, pirns, bobbins from respective boxes in the winding workplace	-	-	-	-
PC4. inspect the presence of excess yarn left in cones, pirns, bobbins for reuse	-	-	-	-
PC5. provide the details of remnants collected for rewinding or unwinding as per specified instruction	-	-	-	-
PC6. strip the remnant waste from the collected empty cone, pirns and bobbins by hand	-	-	-	-
PC7. inspect the materials are free from faults prior to winding work	-	-	-	-
Preparing the winding machine	89	173	-	35
PC8. set up the controls of manual or power-driven cone and pirn winding machine such as drum, spindle position adjustment, traverse motion, yarn guide adjustment, etc. according to production requirements	-	-	-	-
PC9. use prescribed tools and equipment for winding machine preparation.	-	-	-	-
PC10. place the stripped empty cones or pirns or bobbin on the holder of the winding machine	-	-	-	-
PC11. untangle the hank yarn for winding as per standard process	-	-	-	-
PC12. wrap the yarn on the hank holder of the winding machine as per the standard process without entanglement	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. mount the empty cone or pirn or bobbin on the spindle while working on power driven winding machine	-	-	-	-
PC14. identify starting end of the hank as per the standard method	-	-	-	-
Operating the winding machine	39	86	-	20
PC15. run the winding machine safely in accordance with the standard operating procedures	-	-	-	-
PC16. mend the broken yarn by prescribed hand knot	-	-	-	-
PC17. set prescribed yarn tension as per the count of the yarn	-	-	-	-
PC18. doff the full package with the empty one as per the SOP	-	-	-	-
Labeling and storage of the cones and pirns	14	32	-	9
PC19. place the full cones, pirns, bobbins in the designated box with prescribed labelling and coding	-	-	-	-
PC20. leave work area safe and secure after completion of work	-	-	-	-
PC21. report identified faults in the materials or machines to the responsible person as per standard protocol	-	-	-	-
NOS Total	190	386	-	84







National Occupational Standards (NOS) Parameters

NOS Code	TSC/N7301
NOS Name	Operate the cone and pirn winding machine
Sector	Textile
Sub-Sector	Handloom & Khadi
Occupation	Weaver
NSQF Level	3
Credits	TBD
Version	2.0
Last Reviewed Date	NA
Next Review Date	25/11/2024
NSQC Clearance Date	17/11/2022







TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector

Description

This unit provides performance criteria, knowledge and skills required to follow machine, safety and organizational guidelines in textile sector.

Scope

The scope covers the following:

- Maintaining the work area, tools and machines
- Greening and energy conservation in textile sector
- Health, safety and response to emergencies at textile sector
- Organizational standards and policies

Elements and Performance Criteria

Maintaining the work area, tools and machines

To be competent, the user/individual on the job must be able to:

- PC1. handle materials, machinery, equipment and tools as per standard procedure
- **PC2.** use appropriate material handling equipment and tools as per standard procedure
- **PC3.** keep the equipment, machine and work area clean using appropriate cleaning tools as per standard procedure
- **PC4.** undertake minor routine maintenance of equipment and tools as per standard maintenance procedure
- **PC5.** maintain record for defective and unsafe equipment and tools
- **PC6.** verify that machine guards are in place as per standard specifications
- **PC7.** follow specified ergonomics for the assigned job role in textile sector
- **PC8.** collect and store worn-out spare parts at specified location
- **PC9.** report the condition of worn out parts as per standard procedure

Greening and energy conservation in textile sector

To be competent, the user/individual on the job must be able to:

- **PC10.** segregate wastes such as recyclable, non-recyclable, hazardous as per standard protocol
- PC11. optimize usage of material and resources including water, electricity in various tasks
- **PC12.** switch off the machines and lights when not in use

Health, safety and response to emergencies at textile sector

To be competent, the user/individual on the job must be able to:

- **PC13.** use Personal Protective Equipment (PPEs) like body protector, ear plugs, nose mask, head cap, etc. as per guidelines
- **PC14.** identify abnormal sounds emanating from faulty or worn out machine parts and take appropriate action
- **PC15.** avoid dependency on any type of intoxicants







- **PC16.** maintain social distance as per the instruction at workplace
- **PC17.** report hazardous material to superiors at workplace
- **PC18.** use the various appropriate fire extinguishers on different types of fires correctly
- PC19. follow the specified steps in case of electricity failure
- PC20. lift heavy objects using correct lifting procedures
- **PC21.** recall emergency exits, safe spots, etc. of workplace
- PC22. practice mock drills and evacuation procedures organized by industry
- PC23. assist others to reach to safe spots in emergency situations
- **PC24.** provide basic first aid for injury to peers and report to superiors
- PC25. interpret different signs, alarms and take action appropriately
- PC26. follow the guidelines while working in hazards atmosphere
- **PC27.** assist in designing the safety plans with peers and superiors
- PC28. follow the approved safety plans at workplace

Organizational standards and policies

To be competent, the user/individual on the job must be able to:

- PC29. perform assigned duties as per organization's protocol within scheduled time period
- **PC30.** follow organization policies, quality standards, rules and regulations for working in textile sector
- PC31. motivate colleagues to follow operational guidelines of organization
- PC32. wear specified uniform and follow etiquette as per standard guidelines for the textile sector
- PC33. maintain hygienic working atmosphere as per protocol of the textile sector
- PC34. submit lost and found articles as per standard protocol

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** organizational standard procedures, quality standards, rules, codes, policies and safety standards in the textile sector
- **KU2.** different type of tools and equipment used in textile sub- sector and their specifications and operating procedures
- **KU3.** safe handling procedure of tools and equipment
- **KU4.** the importance of displays and written instructions for the allocated machines
- **KU5.** dos and donts specific to the assigned work responsibilities
- **KU6.** protocol for minimizing the wastage of material, effort and time
- **KU7.** organization's formats and procedures for reporting production, defects, faults, material/tool requisition and quality parameters and task completed for assigned job
- **KU8.** schedule for cleaning and waste collection for the assigned job role
- **KU9.** importance and standard procedure for disposal of soft, hard, non-hazardous and hazardous wastes and materials
- **KU10.** available types of material handling equipment and handling methods used in the textile sector







- **KU11.** hazards of unsafe workplace conditions and procedures in the textile industry and methods to avoid hazards
- **KU12.** various types of fire extinguishers
- **KU13.** importance of stable mental condition in case of emergency
- **KU14.** correct work posture and importance of ergonomics for the assigned job role
- **KU15.** organizational quality systems like quality circle, 5S, ISO, SA, etc. followed in the textile sector
- **KU16.** importance of following work wear standards, behavioral protocols and etiquette in the textile sector
- **KU17.** importance of energy conservation through proper maintenance schedule in the textile sector
- **KU18.** procedures and formats for reporting lost and found material
- **KU19.** different types of alarms and their significance

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** read and comprehend policies in notice boards displayed in the workplace
- **GS2.** minimize the resource consumption for the assigned task
- **GS3.** solve basic arithmetic calculations related to assigned job role
- **GS4.** recognize and differentiate colors of materials used in textile sector
- **GS5.** lift specified materials for the allotted task using prescribed ergonomic position
- **GS6.** exhibit motor skill required for the allotted task







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Maintaining the work area, tools and machines	10	10	-	6
PC1. handle materials, machinery, equipment and tools as per standard procedure	-	-	-	-
PC2. use appropriate material handling equipment and tools as per standard procedure	-	-	-	-
PC3. keep the equipment, machine and work area clean using appropriate cleaning tools as per standard procedure	-	-	-	-
PC4. undertake minor routine maintenance of equipment and tools as per standard maintenance procedure	-	-	-	-
PC5. maintain record for defective and unsafe equipment and tools	-	-	-	-
PC6. verify that machine guards are in place as per standard specifications	-	-	-	-
PC7. follow specified ergonomics for the assigned job role in textile sector	-	-	-	-
PC8. collect and store worn-out spare parts at specified location	-	-	-	-
PC9. report the condition of worn out parts as per standard procedure	-	-	-	-
Greening and energy conservation in textile sector	7	10	-	6
PC10. segregate wastes such as recyclable, non-recyclable, hazardous as per standard protocol	-	-	-	-
PC11. optimize usage of material and resources including water, electricity in various tasks	-	-	-	-
PC12. switch off the machines and lights when not in use	-	-	-	-
Health, safety and response to emergencies at textile sector	32	40	-	28







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. use Personal Protective Equipment (PPEs) like body protector, ear plugs, nose mask, head cap, etc. as per guidelines	-	-	-	-
PC14. identify abnormal sounds emanating from faulty or worn out machine parts and take appropriate action	-	-	-	-
PC15. avoid dependency on any type of intoxicants	-	-	-	-
PC16. maintain social distance as per the instruction at workplace	-	-	-	-
PC17. report hazardous material to superiors at workplace	-	-	-	-
PC18. use the various appropriate fire extinguishers on different types of fires correctly	-	-	-	-
PC19. follow the specified steps in case of electricity failure	-	-	-	-
PC20. lift heavy objects using correct lifting procedures	-	-	-	-
PC21. recall emergency exits, safe spots, etc. of workplace	-	-	-	-
PC22. practice mock drills and evacuation procedures organized by industry	-	-	-	-
PC23. assist others to reach to safe spots in emergency situations	-	-	-	-
PC24. provide basic first aid for injury to peers and report to superiors	-	-	-	-
PC25. interpret different signs, alarms and take action appropriately	-	-	-	-
PC26. follow the guidelines while working in hazards atmosphere	-	-	-	-
PC27. assist in designing the safety plans with peers and superiors	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC28. follow the approved safety plans at workplace	-	-	-	-
Organizational standards and policies	16	20	-	10
PC29. perform assigned duties as per organization's protocol within scheduled time period	-	-	-	-
PC30. follow organization policies, quality standards, rules and regulations for working in textile sector	-	-	-	-
PC31. motivate colleagues to follow operational guidelines of organization	-	-	-	-
PC32. wear specified uniform and follow etiquette as per standard guidelines for the textile sector	-	-	-	-
PC33. maintain hygienic working atmosphere as per protocol of the textile sector	-	-	-	-
PC34. submit lost and found articles as per standard protocol	-	-	-	-
NOS Total	65	80	-	50







National Occupational Standards (NOS) Parameters

NOS Code	TSC/N9015
NOS Name	Follow machine, safety, and organizational guidelines in textile sector
Sector	Textile
Sub-Sector	Generic - Textiles Handloom
Occupation	Generic - Textiles & Handloom
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	27/01/2022
Next Review Date	31/03/2025
NSQC Clearance Date	17/11/2022







TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector

Description

This unit provides performance criteria, knowledge and skills required to follow team work, communication and adaptability in textile sector

Scope

The scope covers the following:

- Teamwork and communication
- Adaptability

Elements and Performance Criteria

Teamwork, trust and communication

To be competent, the user/individual on the job must be able to:

- **PC1.** contribute to create a positive work environment in the team
- **PC2.** carry out tasks as per instructions received from superiors
- **PC3.** contribute to team work as per allocated responsibility to complete the task by using appropriate tools and methods
- **PC4.** build trust with team mates and superiors
- **PC5.** implement the ideas after superior's approval at work place
- **PC6.** communicate clearly with the team members as per standard protocol
- **PC7.** use suggested hand signs, vocal sound signals to convey the information in the production area
- **PC8.** listen effectively to the ideas and concerns of the peers
- **PC9.** use correct and respectful terms while communicating as per industry policy
- **PC10.** express views proactively and effectively
- **PC11.** make efforts to resolve difference of opinion with superiors and team members
- **PC12.** report to superior for problems identified in assigned duty
- **PC13.** report the daily performance to superior in prescribed manner and formats

Adaptability

To be competent, the user/individual on the job must be able to:

- PC14. adapt to flexible work environment for the assigned task
- PC15. adapt to work with various members of different ethnicity, gender and PwD without biases
- PC16. consider opinions of colleagues, fitters, superiors for the assigned task
- **PC17.** plan the work-routine within the limits of the responsibility
- **PC18.** adopt new ideas after due approval from superior for improving the productivity

Knowledge and Understanding (KU)







The individual on the job needs to know and understand:

- KU1. importance of teamwork and discipline
- KU2. limits and responsibilities for the assigned duties in the textile sector
- KU3. possible conflicts in the assigned job role and methods to resolve the same
- KU4. importance of teamwork, group discussions and healthy work environment
- KU5. importance of reporting as per the standard protocol
- **KU6.** hierarchy of communication and communication etiquettes in the textile sector
- KU7. protocol for communication with different ethnicity, gender and PwD
- KU8. report and grievance submission formats
- **KU9.** importance of hand, vocal sound signals in the textile sector

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** read and comprehend written instructions
- **GS2.** listen effectivity for the instructions
- **GS3.** coordinate with team mates for the allotted tasks
- GS4. use and comprehend prescribed voice and hand signals in the textile production area
- **GS5.** fill forms and prepare reports such as production report, material requisition forms, leave application, etc. as per standard formats







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Teamwork, trust and communication	10	15	-	5
PC1. contribute to create a positive work environment in the team	-	-	-	-
PC2. carry out tasks as per instructions received from superiors	-	-	-	-
PC3. contribute to team work as per allocated responsibility to complete the task by using appropriate tools and methods	-	-	-	-
PC4. build trust with team mates and superiors	-	-	-	-
PC5. implement the ideas after superior's approval at work place	-	-	-	-
PC6. communicate clearly with the team members as per standard protocol	-	-	-	-
PC7. use suggested hand signs, vocal sound signals to convey the information in the production area	-	-	-	-
PC8. listen effectively to the ideas and concerns of the peers	-	-	-	-
PC9. use correct and respectful terms while communicating as per industry policy	-	-	-	-
PC10. express views proactively and effectively	-	-	-	-
PC11. make efforts to resolve difference of opinion with superiors and team members	-	-	-	-
PC12. report to superior for problems identified in assigned duty	-	-	-	-
PC13. report the daily performance to superior in prescribed manner and formats	-	-	-	-
Adaptability	5	5	-	5
PC14. adapt to flexible work environment for the assigned task	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC15. adapt to work with various members of different ethnicity, gender and PwD without biases	-	-	-	-
PC16. consider opinions of colleagues, fitters, superiors for the assigned task	-	-	-	-
PC17. plan the work-routine within the limits of the responsibility	-	-	-	-
PC18. adopt new ideas after due approval from superior for improving the productivity	-	-	-	-
NOS Total	15	20	-	10







National Occupational Standards (NOS) Parameters

NOS Code	TSC/N9016
NOS Name	Follow teamwork, adaptability, and communication guidelines in textile sector
Sector	Textile
Sub-Sector	Generic - Textiles Handloom
Occupation	Generic - Textiles & Handloom
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	27/01/2022
Next Review Date	31/03/2025
NSQC Clearance Date	17/11/2022







DGT/VSQ/N0101: Employability Skills (30 Hours)

Description

This unit is about employability skills, Constitutional values, becoming a professional in the 21st Century, digital, financial, and legal literacy, diversity and Inclusion, English and communication skills, customer service, entrepreneurship, and apprenticeship, getting ready for jobs and career development.

Scope

The scope covers the following:

- Introduction to Employability Skills
- Constitutional values Citizenship
- Becoming a Professional in the 21st Century
- Basic English Skills
- Communication Skills
- Diversity & Inclusion
- Financial and Legal Literacy
- Essential Digital Skills
- Entrepreneurship
- Customer Service
- Getting ready for Apprenticeship & Jobs

Elements and Performance Criteria

Introduction to Employability Skills

To be competent, the user/individual on the job must be able to:

PC1. understand the significance of employability skills in meeting the job requirements

Constitutional values - Citizenship

To be competent, the user/individual on the job must be able to:

PC2. identify constitutional values, civic rights, duties, personal values and ethics and environmentally sustainable practices

Becoming a Professional in the 21st Century

To be competent, the user/individual on the job must be able to:

PC3. explain 21st Century Skills such as Self-Awareness, Behavior Skills, Positive attitude, self-motivation, problem-solving, creative thinking, time management, social and cultural awareness, emotional awareness, continuous learning mindset etc.

Basic English Skills

To be competent, the user/individual on the job must be able to:

PC4. speak with others using some basic English phrases or sentences

Communication Skills

To be competent, the user/individual on the job must be able to:

PC5. follow good manners while communicating with others

PC6. work with others in a team







Diversity & Inclusion

To be competent, the user/individual on the job must be able to:

- PC7. communicate and behave appropriately with all genders and PwD
- PC8. report any issues related to sexual harassment

Financial and Legal Literacy

To be competent, the user/individual on the job must be able to:

- **PC9.** use various financial products and services safely and securely
- PC10. calculate income, expenses, savings etc.
- **PC11.** approach the concerned authorities for any exploitation as per legal rights and laws

Essential Digital Skills

To be competent, the user/individual on the job must be able to:

- PC12. operate digital devices and use its features and applications securely and safely
- **PC13.** use internet and social media platforms securely and safely

Entrepreneurship

To be competent, the user/individual on the job must be able to:

- PC14. identify and assess opportunities for potential business
- PC15. identify sources for arranging money and associated financial and legal challenges

Customer Service

To be competent, the user/individual on the job must be able to:

- **PC16.** identify different types of customers
- **PC17.** identify customer needs and address them appropriately
- **PC18.** follow appropriate hygiene and grooming standards

Getting ready for apprenticeship & Jobs

To be competent, the user/individual on the job must be able to:

- PC19. create a basic biodata
- **PC20.** search for suitable jobs and apply
- PC21. identify and register apprenticeship opportunities as per requirement

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** need for employability skills
- **KU2.** various constitutional and personal values
- **KU3.** different environmentally sustainable practices and their importance
- **KU4.** Twenty first (21st) century skills and their importance
- **KU5.** how to use basic spoken English language
- **KU6.** Do and dont of effective communication
- **KU7.** inclusivity and its importance
- KU8. different types of disabilities and appropriate communication and behaviour towards PwD
- **KU9.** different types of financial products and services







- **KU10.** how to compute income and expenses
- **KU11.** importance of maintaining safety and security in financial transactions
- KU12. different legal rights and laws
- KU13. how to operate digital devices and applications safely and securely
- KU14. ways to identify business opportunities
- **KU15.** types of customers and their needs
- **KU16.** how to apply for a job and prepare for an interview
- **KU17.** apprenticeship scheme and the process of registering on apprenticeship portal

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** communicate effectively using appropriate language
- GS2. behave politely and appropriately with all
- **GS3.** perform basic calculations
- **GS4.** solve problems effectively
- **GS5.** be careful and attentive at work
- **GS6.** use time effectively
- **GS7.** maintain hygiene and sanitisation to avoid infection







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Introduction to Employability Skills	1	1	-	-
PC1. understand the significance of employability skills in meeting the job requirements	-	-	-	-
Constitutional values - Citizenship	1	1	-	-
PC2. identify constitutional values, civic rights, duties, personal values and ethics and environmentally sustainable practices	-	-	-	-
Becoming a Professional in the 21st Century	1	3	-	-
PC3. explain 21st Century Skills such as Self-Awareness, Behavior Skills, Positive attitude, self-motivation, problem-solving, creative thinking, time management, social and cultural awareness, emotional awareness, continuous learning mindset etc.	-	-	-	-
Basic English Skills	2	3	-	-
PC4. speak with others using some basic English phrases or sentences	-	-	-	-
Communication Skills	1	1	-	-
PC5. follow good manners while communicating with others	-	-	-	-
PC6. work with others in a team	-	-	-	-
Diversity & Inclusion	1	1	-	-
PC7. communicate and behave appropriately with all genders and PwD	-	-	-	-
PC8. report any issues related to sexual harassment	-	-	-	-
Financial and Legal Literacy	3	4	-	-
PC9. use various financial products and services safely and securely	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC10. calculate income, expenses, savings etc.	-	-	-	-
PC11. approach the concerned authorities for any exploitation as per legal rights and laws	-	-	-	-
Essential Digital Skills	4	6	-	-
PC12. operate digital devices and use its features and applications securely and safely	-	-	-	-
PC13. use internet and social media platforms securely and safely	-	-	-	-
Entrepreneurship	3	5	-	-
PC14. identify and assess opportunities for potential business	-	-	-	-
PC15. identify sources for arranging money and associated financial and legal challenges	-	-	-	-
Customer Service	2	2	-	-
PC16. identify different types of customers	-	-	-	-
PC17. identify customer needs and address them appropriately	-	-	-	-
PC18. follow appropriate hygiene and grooming standards	-	-	-	-
Getting ready for apprenticeship & Jobs	1	3	-	-
PC19. create a basic biodata	-	-	-	-
PC20. search for suitable jobs and apply	-	-	-	-
PC21. identify and register apprenticeship opportunities as per requirement	-	-	-	-
NOS Total	20	30	-	-







National Occupational Standards (NOS) Parameters

NOS Code	DGT/VSQ/N0101
NOS Name	Employability Skills (30 Hours)
Sector	Cross Sectoral
Sub-Sector	Professional Skills
Occupation	Employability
NSQF Level	2
Credits	1
Version	1.0
Last Reviewed Date	NA
Next Review Date	17/11/2025
NSQC Clearance Date	17/11/2022

Assessment Guidelines and Assessment Weightage

Assessment Guidelines

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Element/ Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each Element/ PC.
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
- 3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.
- 4. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).
- 5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training center based on these criteria.
- 6. To pass the Qualification Pack assessment, every trainee should score the Recommended Pass % aggregate for the QP.
- 7. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.







Minimum Aggregate Passing % at QP Level: 50

(**Please note**: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
TSC/N7301.Operate the cone and pirn winding machine	190	386	-	84	660	70
TSC/N9015.Follow machine, safety, and organizational guidelines in textile sector	65	80	-	50	195	20
TSC/N9016.Follow teamwork, adaptability, and communication guidelines in textile sector	15	20	-	10	45	5
DGT/VSQ/N0101.Employability Skills (30 Hours)	20	30	0	0	50	5
Total	290	516	0	144	950	100







Acronyms

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training
NGO	Non Governmental Organization
SHG	Self Help Group
SOP	Standard Operating Procedure
ISO	International Organization for Standardization
SA	Standard on Auditing







Glossary

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria (PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.







Knowledge and Understanding (KU)	Knowledge and Understanding (KU) are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/ Generic Skills (GS)	Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.
Electives	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.