







Dyestuff & Chemical Preparation Operator

QP Code: TSC/Q5205

Version: 3.0

NSQF Level: 2

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TSC/Q5205: Dyestuff & Chemical Preparation Operator

Brief Job Description

A Dyestuff & Chemical Preparation Operator is responsible for Weighing, Dissolving & Dispensing of Dyestuff, Chemicals & other auxiliaries used for various purposes in a processing unit. This job requires the individual to have thorough knowledge of process flow and material flow in a processing unit for fabric/fiber/yarn production and should know the importance of weighing & dispensing of various types of dyes & chemicals used in a processing unit.

Personal Attributes

A Dyestuff & Chemical Preparation Operator should have physicals attributes like dexterity, coordination, motor skills, strength, stamina and handle heavy equipment. A Dyestuff & Chemical Preparation Operator should also have sensory attributes like hearing ability and vision (normal distance vision, color vision, night vision, peripheral vision, depth perception and ability to change focus).

Applicable National Occupational Standards (NOS)

Compulsory NOS:

- 1. <u>TSC/N5225</u>: Carryout shift change and dyestuff and chemical preparation activities in textile <u>processing unit</u>
- 2. TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector
- 3. TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector
- 4. DGT/VSQ/N0101: Employability Skills (30 Hours)

Qualification Pack (QP) Parameters

Sector	Textile
Sub-Sector	Processing - Textiles
Occupation	Dyeing & Printing
Country	India
NSQF Level	2
Credits	11







Aligned to NCO/ISCO/ISIC Code	NCO-2015/8154.99
Minimum Educational Qualification & Experience	Ability to read and write
Minimum Level of Education for Training in School	
Pre-Requisite License or Training	NA
Minimum Job Entry Age	18 Years
Last Reviewed On	NA
Next Review Date	31/03/2025
NSQC Approval Date	17/11/2022
Version	3.0
Reference code on NQR	2022/TEXT/TSC/07030
NQR Version	1.0







TSC/N5225: Carryout shift change and dyestuff and chemical preparation activities in textile processing unit

Description

This unit provides performance criteria, knowledge and skills required to Carryout shift change and dyestuff and chemical preparation activities in a textile processing unit.

Scope

The scope covers the following:

- Taking charge of shift from dyestuff & chemical preparation operator
- Handing over shift to dyestuff & chemical preparation operator
- Carry out preparatory activities for operating the equipment
- Operate the machine & equipment for specified tasks as per work order
- Clean the machine & equipment on a regular basis and carryout preventive maintenance activities
- Weighing the dyestuff chemicals & auxiliaries
- Dissolve and dispense the dyestuff, chemicals and auxiliaries

Elements and Performance Criteria

Taking charge of shift from dyestuff & chemical preparation operator

To be competent, the user/individual on the job must be able to:

- **PC1.** report at least 10 15 minutes earlier to the work place
- **PC2.** ensure to bring the necessary operational tools to the department
- **PC3.** meet the previous shift operator and discuss with him/ her regarding the issues faced by him with respect to the quality, process, spare, safety or any other specific instruction etc.
- **PC4.** understand the fabric being processed and process running on the machine
- **PC5.** ensure the technical details are mentioned on the job card display on the machine
- **PC6.** check for the availability of the spare trolley for unloading the fabric
- **PC7.** check the next batch to be processed is ready near the machine
- **PC8.** ensure the required dyes and chemicals are already weighed and prepared
- **PC9.** check the cleanliness of the machines and other work areas
- **PC10.** get information from the previous shift operator for any deviation in the above and bring the same to the knowledge of his/ her shift superior as well that of the previous shift as well.

Handing over shift to dyestuff & chemical preparation operator

To be competent, the user/individual on the job must be able to:

- **PC11.** hand over the shift to the incoming operator in a proper manner
- **PC12.** ensure proper communication regarding fabric quality and the process running on the machine while providing the details
- **PC13.** provide all relevant information regarding the stoppages or breakdown in the machine, any damage to the fabric or machine
- **PC14.** ensure that the empty trolley is near the machine for unloading the fabric







- **PC15.** ensure that the next lot to be processed, which is already stitched and arranged properly is ready near the machine
- **PC16.** ensure that the required dyes and chemicals for the next lot or next process are weighed and prepared
- **PC17.** get clearance from the incoming counterpart before leaving the work spot
- **PC18.** report to your shift superiors as well as that of the incoming shift operator in case your counterpart doesn't report for the incoming shift
- **PC19.** ensure that the shift is properly handed over to the incoming shift operator
- **PC20.** report to your shift superior about the quality / production / safety issues/any other issue faced in your shift and leave the department only after getting concurrence for the same from your superiors
- **PC21.** collect the wastes from waste collection bags, weigh them and transport to storage area
- PC22. ensure that the machine and its work place is clean

Carry out preparatory activities for operating the equipment

To be competent, the user/individual on the job must be able to:

- PC23. understand the task mentioned in the Work Order and MSDS (Material Safety Data Sheet)
- PC24. ensure that all weighing scale and mixers are clean
- **PC25.** check that previously mixed dyes / chemicals are dispensed and the mixing tanks, weighing and dispensing tools are clean
- PC26. ensure that the place is cool, dry, well lit and ventilated
- **PC27.** verify that the dispensing unit is functioning properly

Operate the machine & equipment for specified tasks as per work order

To be competent, the user/individual on the job must be able to:

- **PC28.** check if the calibration of weighing scales is done and there is no error
- PC29. check that tare weight is set to zero
- **PC30.** use separate scoops/ spoons for every dyestuff
- **PC31.** clean the weighing tray every time with dry cloth
- **PC32.** ensure to splash water and dispense any remaining dyes or chemical
- **PC33.** keep hot water / soft water ready for dissolving the dyes and chemicals

Clean the machine & equipment on a regular basis and carryout preventive maintenance activities

To be competent, the user/individual on the job must be able to:

- **PC34.** ensure the equipment is kept clean at all times, before and after weighing the dyes and chemicals
- **PC35.** follow the preventive maintenance schedule to ensure the equipment is running smoothly
- **PC36.** check that all controls are functioning properly
- **PC37.** ensure that the equipment are calibrated regularly

Weighing the dyestuff chemicals & auxiliaries

To be competent, the user/individual on the job must be able to:

- **PC38.** check the zero setting of weighing balance
- **PC39.** check the quantity of dyestuff to be weighed
- **PC40.** weigh the dyestuff separately with bigger quantity first and smaller in the last
- PC41. weigh smaller quantity (less than 20 gm) on precision balance







- **PC42.** ensure to clean the weighing pan after every use
- PC43. weigh all chemicals / auxiliaries separately
- **PC44.** check and reconfirm the total weight after weighing

Dissolve and dispense the dyestuff, chemicals and auxiliaries

To be competent, the user/individual on the job must be able to:

- **PC45.** take the required quantity of water in tank and heat it up to the specified mixing temp
- **PC46.** pour the weighed dyestuff, chemicals and auxiliaries slowly into the tank without dusting/splashing while stirring for a specified time
- PC47. dispense the dissolved and mixed dyes, chemicals & auxiliaries to the machine tanks
- **PC48.** ensure to flush the line after every dispensing
- PC49. mix the contents for the specified time
- PC50. dispense the dissolved & mixed dyes, chemicals & auxiliaries to the machine tanks
- PC51. flush the line after every dispensing

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** standard operating procedure (SOP) and regulations in a processing unit
- **KU2.** safe working practices to be adopted in processing unit
- **KU3.** quality systems and other processes practiced in the processing unit
- **KU4.** reporting to the supervisor or higher authority in case of emergency
- **KU5.** importance of quality & productivity
- **KU6.** process and material flow in a processing unit
- **KU7.** importance of material handling and types of material handling equipment being used
- **KU8.** importance of cleanliness at workplace
- **KU9.** safety procedures to be followed while handling the chemical and auxillaries
- **KU10.** personal hygiene and duty of care
- **KU11.** limits of the personal responsibility at workplace

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** write clear and short sentences
- **GS2.** read and comprehend written instructions
- GS3. apply problem-solving approaches in different situations
- **GS4.** apply good attention to detail







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Taking charge of shift from dyestuff & chemical preparation operator	9	10	-	11
PC1. report at least 10 - 15 minutes earlier to the work place	-	-	-	-
PC2. ensure to bring the necessary operational tools to the department	-	-	-	-
PC3. meet the previous shift operator and discuss with him/ her regarding the issues faced by him with respect to the quality, process, spare, safety or any other specific instruction etc.	-	-	-	-
PC4. understand the fabric being processed and process running on the machine	-	-	-	-
PC5. ensure the technical details are mentioned on the job card display on the machine	-	-	-	-
PC6. check for the availability of the spare trolley for unloading the fabric	-	-	-	-
PC7. check the next batch to be processed is ready near the machine	-	-	-	-
PC8. ensure the required dyes and chemicals are already weighed and prepared	-	-	-	-
PC9. check the cleanliness of the machines and other work areas	-	-	-	-
PC10. get information from the previous shift operator for any deviation in the above and bring the same to the knowledge of his/ her shift superior as well that of the previous shift as well.	-	-	-	-
Handing over shift to dyestuff & chemical preparation operator	9	10	-	11
PC11. hand over the shift to the incoming operator in a proper manner	-	-	-	-
PC12. ensure proper communication regarding fabric quality and the process running on the machine while providing the details	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. provide all relevant information regarding the stoppages or breakdown in the machine, any damage to the fabric or machine	-	-	-	-
PC14. ensure that the empty trolley is near the machine for unloading the fabric	-	-	-	-
PC15. ensure that the next lot to be processed, which is already stitched and arranged properly is ready near the machine	-	-	-	-
PC16. ensure that the required dyes and chemicals for the next lot or next process are weighed and prepared	-	-	-	-
PC17. get clearance from the incoming counterpart before leaving the work spot	-	-	-	-
PC18. report to your shift superiors as well as that of the incoming shift operator in case your counterpart doesn't report for the incoming shift	-	-	-	-
PC19. ensure that the shift is properly handed over to the incoming shift operator	-	-	-	-
PC20. report to your shift superior about the quality / production / safety issues/any other issue faced in your shift and leave the department only after getting concurrence for the same from your superiors	-	-	-	-
PC21. collect the wastes from waste collection bags, weigh them and transport to storage area	-	-	-	-
PC22. ensure that the machine and its work place is clean	_	-	_	-
Carry out preparatory activities for operating the equipment	34	80	-	8
PC23. understand the task mentioned in the Work Order and MSDS (Material Safety Data Sheet)	-	-	-	-
PC24. ensure that all weighing scale and mixers are clean	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC25. check that previously mixed dyes / chemicals are dispensed and the mixing tanks, weighing and dispensing tools are clean	-	-	-	-
PC26. ensure that the place is cool, dry, well lit and ventilated	-	-	-	-
PC27. verify that the dispensing unit is functioning properly	-	-	-	-
Operate the machine & equipment for specified tasks as per work order	34	80	-	6
PC28. check if the calibration of weighing scales is done and there is no error	-	-	-	-
PC29. check that tare weight is set to zero	-	-	-	-
PC30. use separate scoops/ spoons for every dyestuff	-	-	-	-
PC31. clean the weighing tray every time with dry cloth	-	-	-	-
PC32. ensure to splash water and dispense any remaining dyes or chemical	-	-	-	-
PC33. keep hot water / soft water ready for dissolving the dyes and chemicals	-	-	-	-
Clean the machine & equipment on a regular basis and carryout preventive maintenance activities	30	65	-	6
PC34. ensure the equipment is kept clean at all times, before and after weighing the dyes and chemicals	-	-	-	-
PC35. follow the preventive maintenance schedule to ensure the equipment is running smoothly	-	-	-	-
PC36. check that all controls are functioning properly	-	-	-	-
PC37. ensure that the equipment are calibrated regularly	-	-	-	-
Weighing the dyestuff chemicals & auxiliaries	27	55	-	5







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC38. check the zero setting of weighing balance	-	-	-	-
PC39. check the quantity of dyestuff to be weighed	-	-	-	-
PC40. weigh the dyestuff separately with bigger quantity first and smaller in the last	-	-	-	-
PC41. weigh smaller quantity (less than 20 gm) on precision balance	-	-	-	-
PC42. ensure to clean the weighing pan after every use	-	-	-	-
PC43. weigh all chemicals / auxiliaries separately	-	-	-	-
PC44. check and reconfirm the total weight after weighing	-	-	-	-
Dissolve and dispense the dyestuff, chemicals and auxiliaries	55	100	-	15
PC45. take the required quantity of water in tank and heat it up to the specified mixing temp	-	-	-	-
PC46. pour the weighed dyestuff, chemicals and auxiliaries slowly into the tank without dusting/splashing while stirring for a specified time	-	-	-	-
PC47. dispense the dissolved and mixed dyes, chemicals & auxiliaries to the machine tanks	-	-	-	-
PC48. ensure to flush the line after every dispensing	-	-	-	-
PC49. mix the contents for the specified time	-	-	-	-
PC50. dispense the dissolved & mixed dyes, chemicals & auxiliaries to the machine tanks	-	-	-	-
PC51. flush the line after every dispensing	-	-	-	-
NOS Total	198	400	-	62







National Occupational Standards (NOS) Parameters

NOS Code	TSC/N5225
NOS Name	Carryout shift change and dyestuff and chemical preparation activities in textile processing unit
Sector	Textile
Sub-Sector	Processing - Textiles
Occupation	Dyeing & Printing
NSQF Level	2
Credits	TBD
Version	1.0
Last Reviewed Date	NA
Next Review Date	31/03/2025
NSQC Clearance Date	17/11/2022







TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector

Description

This unit provides performance criteria, knowledge and skills required to follow machine, safety and organizational guidelines in textile sector.

Scope

The scope covers the following:

- Maintaining the work area, tools and machines
- Greening and energy conservation in textile sector
- Health, safety and response to emergencies at textile sector
- Organizational standards and policies

Elements and Performance Criteria

Maintaining the work area, tools and machines

To be competent, the user/individual on the job must be able to:

- PC1. handle materials, machinery, equipment and tools as per standard procedure
- **PC2.** use appropriate material handling equipment and tools as per standard procedure
- **PC3.** keep the equipment, machine and work area clean using appropriate cleaning tools as per standard procedure
- **PC4.** undertake minor routine maintenance of equipment and tools as per standard maintenance procedure
- **PC5.** maintain record for defective and unsafe equipment and tools
- **PC6.** verify that machine guards are in place as per standard specifications
- **PC7.** follow specified ergonomics for the assigned job role in textile sector
- **PC8.** collect and store worn-out spare parts at specified location
- **PC9.** report the condition of worn out parts as per standard procedure

Greening and energy conservation in textile sector

To be competent, the user/individual on the job must be able to:

- **PC10.** segregate wastes such as recyclable, non-recyclable, hazardous as per standard protocol
- PC11. optimize usage of material and resources including water, electricity in various tasks
- **PC12.** switch off the machines and lights when not in use

Health, safety and response to emergencies at textile sector

To be competent, the user/individual on the job must be able to:

- **PC13.** use Personal Protective Equipment (PPEs) like body protector, ear plugs, nose mask, head cap, etc. as per guidelines
- **PC14.** identify abnormal sounds emanating from faulty or worn out machine parts and take appropriate action
- **PC15.** avoid dependency on any type of intoxicants







- **PC16.** maintain social distance as per the instruction at workplace
- **PC17.** report hazardous material to superiors at workplace
- **PC18.** use the various appropriate fire extinguishers on different types of fires correctly
- PC19. follow the specified steps in case of electricity failure
- PC20. lift heavy objects using correct lifting procedures
- **PC21.** recall emergency exits, safe spots, etc. of workplace
- PC22. practice mock drills and evacuation procedures organized by industry
- PC23. assist others to reach to safe spots in emergency situations
- **PC24.** provide basic first aid for injury to peers and report to superiors
- PC25. interpret different signs, alarms and take action appropriately
- PC26. follow the guidelines while working in hazards atmosphere
- **PC27.** assist in designing the safety plans with peers and superiors
- PC28. follow the approved safety plans at workplace

Organizational standards and policies

To be competent, the user/individual on the job must be able to:

- PC29. perform assigned duties as per organization's protocol within scheduled time period
- **PC30.** follow organization policies, quality standards, rules and regulations for working in textile sector
- PC31. motivate colleagues to follow operational guidelines of organization
- PC32. wear specified uniform and follow etiquette as per standard guidelines for the textile sector
- PC33. maintain hygienic working atmosphere as per protocol of the textile sector
- PC34. submit lost and found articles as per standard protocol

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** organizational standard procedures, quality standards, rules, codes, policies and safety standards in the textile sector
- **KU2.** different type of tools and equipment used in textile sub- sector and their specifications and operating procedures
- **KU3.** safe handling procedure of tools and equipment
- **KU4.** the importance of displays and written instructions for the allocated machines
- **KU5.** dos and donts specific to the assigned work responsibilities
- **KU6.** protocol for minimizing the wastage of material, effort and time
- **KU7.** organization's formats and procedures for reporting production, defects, faults, material/tool requisition and quality parameters and task completed for assigned job
- **KU8.** schedule for cleaning and waste collection for the assigned job role
- **KU9.** importance and standard procedure for disposal of soft, hard, non-hazardous and hazardous wastes and materials
- **KU10.** available types of material handling equipment and handling methods used in the textile sector







- **KU11.** hazards of unsafe workplace conditions and procedures in the textile industry and methods to avoid hazards
- **KU12.** various types of fire extinguishers
- **KU13.** importance of stable mental condition in case of emergency
- **KU14.** correct work posture and importance of ergonomics for the assigned job role
- **KU15.** organizational quality systems like quality circle, 5S, ISO, SA, etc. followed in the textile sector
- **KU16.** importance of following work wear standards, behavioral protocols and etiquette in the textile sector
- **KU17.** importance of energy conservation through proper maintenance schedule in the textile sector
- **KU18.** procedures and formats for reporting lost and found material
- **KU19.** different types of alarms and their significance

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** read and comprehend policies in notice boards displayed in the workplace
- **GS2.** minimize the resource consumption for the assigned task
- **GS3.** solve basic arithmetic calculations related to assigned job role
- **GS4.** recognize and differentiate colors of materials used in textile sector
- **GS5.** lift specified materials for the allotted task using prescribed ergonomic position
- **GS6.** exhibit motor skill required for the allotted task







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Maintaining the work area, tools and machines	10	10	-	6
PC1. handle materials, machinery, equipment and tools as per standard procedure	-	-	-	-
PC2. use appropriate material handling equipment and tools as per standard procedure	-	-	-	-
PC3. keep the equipment, machine and work area clean using appropriate cleaning tools as per standard procedure	-	-	-	-
PC4. undertake minor routine maintenance of equipment and tools as per standard maintenance procedure	-	-	-	-
PC5. maintain record for defective and unsafe equipment and tools	-	-	-	-
PC6. verify that machine guards are in place as per standard specifications	-	-	-	-
PC7. follow specified ergonomics for the assigned job role in textile sector	-	-	-	-
PC8. collect and store worn-out spare parts at specified location	-	-	-	-
PC9. report the condition of worn out parts as per standard procedure	-	-	-	-
Greening and energy conservation in textile sector	7	10	-	6
PC10. segregate wastes such as recyclable, non-recyclable, hazardous as per standard protocol	-	-	-	-
PC11. optimize usage of material and resources including water, electricity in various tasks	-	-	-	-
PC12. switch off the machines and lights when not in use	-	-	-	-
Health, safety and response to emergencies at textile sector	32	40	-	28







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. use Personal Protective Equipment (PPEs) like body protector, ear plugs, nose mask, head cap, etc. as per guidelines	-	-	-	-
PC14. identify abnormal sounds emanating from faulty or worn out machine parts and take appropriate action	-	-	-	-
PC15. avoid dependency on any type of intoxicants	-	-	-	-
PC16. maintain social distance as per the instruction at workplace	-	-	-	-
PC17. report hazardous material to superiors at workplace	-	-	-	-
PC18. use the various appropriate fire extinguishers on different types of fires correctly	-	-	-	-
PC19. follow the specified steps in case of electricity failure	-	-	-	-
PC20. lift heavy objects using correct lifting procedures	-	-	-	-
PC21. recall emergency exits, safe spots, etc. of workplace	-	-	-	-
PC22. practice mock drills and evacuation procedures organized by industry	-	-	-	-
PC23. assist others to reach to safe spots in emergency situations	-	-	-	-
PC24. provide basic first aid for injury to peers and report to superiors	-	-	-	-
PC25. interpret different signs, alarms and take action appropriately	-	-	-	-
PC26. follow the guidelines while working in hazards atmosphere	-	-	-	-
PC27. assist in designing the safety plans with peers and superiors	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC28. follow the approved safety plans at workplace	-	-	-	-
Organizational standards and policies	16	20	-	10
PC29. perform assigned duties as per organization's protocol within scheduled time period	-	-	-	-
PC30. follow organization policies, quality standards, rules and regulations for working in textile sector	-	-	-	-
PC31. motivate colleagues to follow operational guidelines of organization	-	-	-	-
PC32. wear specified uniform and follow etiquette as per standard guidelines for the textile sector	-	-	-	-
PC33. maintain hygienic working atmosphere as per protocol of the textile sector	-	-	-	-
PC34. submit lost and found articles as per standard protocol	-	-	-	-
NOS Total	65	80	-	50







National Occupational Standards (NOS) Parameters

NOS Code	TSC/N9015
NOS Name	Follow machine, safety, and organizational guidelines in textile sector
Sector	Textile
Sub-Sector	Generic - Textiles Handloom
Occupation	Generic - Textiles & Handloom
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	27/01/2022
Next Review Date	31/03/2025
NSQC Clearance Date	17/11/2022







TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector

Description

This unit provides performance criteria, knowledge and skills required to follow team work, communication and adaptability in textile sector

Scope

The scope covers the following:

- Teamwork and communication
- Adaptability

Elements and Performance Criteria

Teamwork, trust and communication

To be competent, the user/individual on the job must be able to:

- **PC1.** contribute to create a positive work environment in the team
- **PC2.** carry out tasks as per instructions received from superiors
- **PC3.** contribute to team work as per allocated responsibility to complete the task by using appropriate tools and methods
- **PC4.** build trust with team mates and superiors
- **PC5.** implement the ideas after superior's approval at work place
- **PC6.** communicate clearly with the team members as per standard protocol
- **PC7.** use suggested hand signs, vocal sound signals to convey the information in the production area
- **PC8.** listen effectively to the ideas and concerns of the peers
- **PC9.** use correct and respectful terms while communicating as per industry policy
- **PC10.** express views proactively and effectively
- **PC11.** make efforts to resolve difference of opinion with superiors and team members
- **PC12.** report to superior for problems identified in assigned duty
- **PC13.** report the daily performance to superior in prescribed manner and formats

Adaptability

To be competent, the user/individual on the job must be able to:

- PC14. adapt to flexible work environment for the assigned task
- PC15. adapt to work with various members of different ethnicity, gender and PwD without biases
- PC16. consider opinions of colleagues, fitters, superiors for the assigned task
- **PC17.** plan the work-routine within the limits of the responsibility
- PC18. adopt new ideas after due approval from superior for improving the productivity

Knowledge and Understanding (KU)







The individual on the job needs to know and understand:

- KU1. importance of teamwork and discipline
- KU2. limits and responsibilities for the assigned duties in the textile sector
- **KU3.** possible conflicts in the assigned job role and methods to resolve the same
- **KU4.** importance of teamwork, group discussions and healthy work environment
- KU5. importance of reporting as per the standard protocol
- **KU6.** hierarchy of communication and communication etiquettes in the textile sector
- KU7. protocol for communication with different ethnicity, gender and PwD
- KU8. report and grievance submission formats
- KU9. importance of hand, vocal sound signals in the textile sector

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** read and comprehend written instructions
- GS2. listen effectivity for the instructions
- GS3. coordinate with team mates for the allotted tasks
- GS4. use and comprehend prescribed voice and hand signals in the textile production area
- **GS5.** fill forms and prepare reports such as production report, material requisition forms, leave application, etc. as per standard formats







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Teamwork, trust and communication	10	15	-	5
PC1. contribute to create a positive work environment in the team	-	-	-	-
PC2. carry out tasks as per instructions received from superiors	-	-	-	-
PC3. contribute to team work as per allocated responsibility to complete the task by using appropriate tools and methods	-	-	-	-
PC4. build trust with team mates and superiors	-	-	-	-
PC5. implement the ideas after superior's approval at work place	-	-	-	-
PC6. communicate clearly with the team members as per standard protocol	-	-	-	-
PC7. use suggested hand signs, vocal sound signals to convey the information in the production area	-	-	-	-
PC8. listen effectively to the ideas and concerns of the peers	-	-	-	-
PC9. use correct and respectful terms while communicating as per industry policy	-	-	-	-
PC10. express views proactively and effectively	-	-	-	-
PC11. make efforts to resolve difference of opinion with superiors and team members	-	-	-	-
PC12. report to superior for problems identified in assigned duty	-	-	-	-
PC13. report the daily performance to superior in prescribed manner and formats	-	-	-	-
Adaptability	5	5	-	5
PC14. adapt to flexible work environment for the assigned task	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC15. adapt to work with various members of different ethnicity, gender and PwD without biases	-	-	-	-
PC16. consider opinions of colleagues, fitters, superiors for the assigned task	-	-	-	-
PC17. plan the work-routine within the limits of the responsibility	-	-	-	-
PC18. adopt new ideas after due approval from superior for improving the productivity	-	-	-	-
NOS Total	15	20	-	10







National Occupational Standards (NOS) Parameters

NOS Code	TSC/N9016
NOS Name	Follow teamwork, adaptability, and communication guidelines in textile sector
Sector	Textile
Sub-Sector	Generic - Textiles Handloom
Occupation	Generic - Textiles & Handloom
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	27/01/2022
Next Review Date	31/03/2025
NSQC Clearance Date	17/11/2022







DGT/VSQ/N0101: Employability Skills (30 Hours)

Description

This unit is about employability skills, Constitutional values, becoming a professional in the 21st Century, digital, financial, and legal literacy, diversity and Inclusion, English and communication skills, customer service, entrepreneurship, and apprenticeship, getting ready for jobs and career development.

Scope

The scope covers the following:

- Introduction to Employability Skills
- Constitutional values Citizenship
- Becoming a Professional in the 21st Century
- Basic English Skills
- Communication Skills
- Diversity & Inclusion
- Financial and Legal Literacy
- Essential Digital Skills
- Entrepreneurship
- Customer Service
- Getting ready for Apprenticeship & Jobs

Elements and Performance Criteria

Introduction to Employability Skills

To be competent, the user/individual on the job must be able to:

PC1. understand the significance of employability skills in meeting the job requirements

Constitutional values - Citizenship

To be competent, the user/individual on the job must be able to:

PC2. identify constitutional values, civic rights, duties, personal values and ethics and environmentally sustainable practices

Becoming a Professional in the 21st Century

To be competent, the user/individual on the job must be able to:

PC3. explain 21st Century Skills such as Self-Awareness, Behavior Skills, Positive attitude, self-motivation, problem-solving, creative thinking, time management, social and cultural awareness, emotional awareness, continuous learning mindset etc.

Basic English Skills

To be competent, the user/individual on the job must be able to:

PC4. speak with others using some basic English phrases or sentences

Communication Skills

To be competent, the user/individual on the job must be able to:

PC5. follow good manners while communicating with others

PC6. work with others in a team







Diversity & Inclusion

To be competent, the user/individual on the job must be able to:

- **PC7.** communicate and behave appropriately with all genders and PwD
- **PC8.** report any issues related to sexual harassment

Financial and Legal Literacy

To be competent, the user/individual on the job must be able to:

- **PC9.** use various financial products and services safely and securely
- PC10. calculate income, expenses, savings etc.
- **PC11.** approach the concerned authorities for any exploitation as per legal rights and laws

Essential Digital Skills

To be competent, the user/individual on the job must be able to:

- PC12. operate digital devices and use its features and applications securely and safely
- **PC13.** use internet and social media platforms securely and safely

Entrepreneurship

To be competent, the user/individual on the job must be able to:

- PC14. identify and assess opportunities for potential business
- PC15. identify sources for arranging money and associated financial and legal challenges

Customer Service

To be competent, the user/individual on the job must be able to:

- **PC16.** identify different types of customers
- **PC17.** identify customer needs and address them appropriately
- **PC18.** follow appropriate hygiene and grooming standards

Getting ready for apprenticeship & Jobs

To be competent, the user/individual on the job must be able to:

- PC19. create a basic biodata
- **PC20.** search for suitable jobs and apply
- PC21. identify and register apprenticeship opportunities as per requirement

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- **KU1.** need for employability skills
- **KU2.** various constitutional and personal values
- **KU3.** different environmentally sustainable practices and their importance
- **KU4.** Twenty first (21st) century skills and their importance
- **KU5.** how to use basic spoken English language
- **KU6.** Do and dont of effective communication
- **KU7.** inclusivity and its importance
- KU8. different types of disabilities and appropriate communication and behaviour towards PwD
- **KU9.** different types of financial products and services







- **KU10.** how to compute income and expenses
- **KU11.** importance of maintaining safety and security in financial transactions
- KU12. different legal rights and laws
- **KU13.** how to operate digital devices and applications safely and securely
- KU14. ways to identify business opportunities
- KU15. types of customers and their needs
- **KU16.** how to apply for a job and prepare for an interview
- **KU17.** apprenticeship scheme and the process of registering on apprenticeship portal

Generic Skills (GS)

User/individual on the job needs to know how to:

- **GS1.** communicate effectively using appropriate language
- GS2. behave politely and appropriately with all
- **GS3.** perform basic calculations
- **GS4.** solve problems effectively
- **GS5.** be careful and attentive at work
- **GS6.** use time effectively
- **GS7.** maintain hygiene and sanitisation to avoid infection







Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Introduction to Employability Skills	1	1	-	-
PC1. understand the significance of employability skills in meeting the job requirements	-	-	-	-
Constitutional values - Citizenship	1	1	-	-
PC2. identify constitutional values, civic rights, duties, personal values and ethics and environmentally sustainable practices	-	-	-	-
Becoming a Professional in the 21st Century	1	3	-	-
PC3. explain 21st Century Skills such as Self-Awareness, Behavior Skills, Positive attitude, self-motivation, problem-solving, creative thinking, time management, social and cultural awareness, emotional awareness, continuous learning mindset etc.	-	-	-	-
Basic English Skills	2	3	-	-
PC4. speak with others using some basic English phrases or sentences	-	-	-	-
Communication Skills	1	1	-	-
PC5. follow good manners while communicating with others	-	-	-	-
PC6. work with others in a team	-	-	-	-
Diversity & Inclusion	1	1	-	-
PC7. communicate and behave appropriately with all genders and PwD	-	-	-	-
PC8. report any issues related to sexual harassment	-	-	-	-
Financial and Legal Literacy	3	4	-	-
PC9. use various financial products and services safely and securely	-	-	-	-







Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC10. calculate income, expenses, savings etc.	-	-	-	-
PC11. approach the concerned authorities for any exploitation as per legal rights and laws	-	-	-	-
Essential Digital Skills	4	6	-	-
PC12. operate digital devices and use its features and applications securely and safely	-	-	-	-
PC13. use internet and social media platforms securely and safely	-	-	-	-
Entrepreneurship	3	5	-	-
PC14. identify and assess opportunities for potential business	-	-	-	-
PC15. identify sources for arranging money and associated financial and legal challenges	-	-	-	-
Customer Service	2	2	-	-
PC16. identify different types of customers	-	-	-	-
PC17. identify customer needs and address them appropriately	-	-	-	-
PC18. follow appropriate hygiene and grooming standards	-	-	-	-
Getting ready for apprenticeship & Jobs	1	3	-	-
PC19. create a basic biodata	-	-	-	-
PC20. search for suitable jobs and apply	-	-	-	-
PC21. identify and register apprenticeship opportunities as per requirement	-	-	-	-
NOS Total	20	30	-	-







National Occupational Standards (NOS) Parameters

NOS Code	DGT/VSQ/N0101
NOS Name	Employability Skills (30 Hours)
Sector	Cross Sectoral
Sub-Sector	Professional Skills
Occupation	Employability
NSQF Level	2
Credits	1
Version	1.0
Last Reviewed Date	NA
Next Review Date	17/11/2025
NSQC Clearance Date	17/11/2022

Assessment Guidelines and Assessment Weightage

Assessment Guidelines

- 1.Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).
- 4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training center based on these criteria.
- 5. In case of successfully passing only certain number of NOSs, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.
- 6. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.

Minimum Aggregate Passing % at QP Level: 50







(**Please note**: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
TSC/N5225.Carryout shift change and dyestuff and chemical preparation activities in textile processing unit	198	400	-	62	660	70
TSC/N9015.Follow machine, safety, and organizational guidelines in textile sector	65	80	-	50	195	20
TSC/N9016.Follow teamwork, adaptability, and communication guidelines in textile sector	15	20	-	10	45	5
DGT/VSQ/N0101.Employability Skills (30 Hours)	20	30	0	0	50	5
Total	298	530	0	0	950	100







Acronyms

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training







Glossary

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria (PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.







Knowledge and Understanding (KU)	Knowledge and Understanding (KU) are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/ Generic Skills (GS)	Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.
Electives	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.