



Speed Frame Operator - Tenter and Doffer

QP Code: TSC/Q0106

Version: 2.0

NSQF Level: 4

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Contents

TSC/Q0106: Speed Frame Operator - Tenter and Doffer	3
<i>Brief Job Description</i>	3
Applicable National Occupational Standards (NOS)	3
<i>Compulsory NOS</i>	3
<i>Qualification Pack (QP) Parameters</i>	3
TSC/N0133: Carryout shift change, can change, piecing, doffing and tenting responsibilities in speed frame department	5
TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector	14
TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector	21
Assessment Guidelines and Weightage	25
<i>Assessment Guidelines</i>	25
<i>Assessment Weightage</i>	26
Acronyms	27
Glossary	28

TSC/Q0106: Speed Frame Operator - Tenter and Doffer

Brief Job Description

A Speed frame operator is responsible for carrying out tenting and doffing activities in a speed frame machine. The operator should be able to replenish the sliver cans, piece the broken sliver, piece the broken roving, perform doffing and carry out routine cleaning activities to produce quality roving bobbins in speed frame machine.

Personal Attributes

A Speed frame operator should have physical skills like dexterity, coordination, motor skills, strength, stamina and handle heavy equipment. A operator should also have sensory skills like hearing ability and vision (normal distance vision, colour vision, night vision, peripheral vision, depth perception and ability to change focus).

Applicable National Occupational Standards (NOS)

Compulsory NOS:

1. [TSC/N0133: Carryout shift change, can change, piecing, doffing and tenting responsibilities in speed frame department](#)
2. [TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector](#)
3. [TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector](#)

Qualification Pack (QP) Parameters

Sector	Textile
Sub-Sector	Spinning - Textiles
Occupation	Pre Spinning Operations
Country	India
NSQF Level	4
Aligned to NCO/ISCO/ISIC Code	NCO-2015/8151.9900
Minimum Educational Qualification & Experience	Basic Literacy and Numeracy with 0-6 Months of experience

Minimum Level of Education for Training in School	9th Class
Pre-Requisite License or Training	NA
Minimum Job Entry Age	18 Years
Last Reviewed On	19/03/2021
Next Review Date	19/03/2026
Deactivation Date	19/03/2026
NSQC Approval Date	
Version	2.0

TSC/N0133: Carryout shift change, can change, piecing, doffing and tenting responsibilities in speed frame department

Description

This unit is about performance criteria, knowledge and generic skills and abilities required to carry out shift change, can change, piecing, doffing and tenting responsibilities in speed frame department.

Scope

The scope covers the following :

- shift hand over and take charge in speed frame department
- operate speed frame machine
- attend speed frame for changing sliver cans
- piece broken sliver in the speed frame
- piece broken roving in the speed frame
- prepare for doffing in the speed frame
- perform doffing in the speed frame
- perform cleaning and other tenting activities in the speed frame

Elements and Performance Criteria

Shift hand over and take charge in speed frame department

To be competent, the user/individual on the job must be able to:

- PC1.** report for the shift 10-15 minutes prior to the scheduled time with necessary operational tools
- PC2.** collect the shift details from previous shift operator on production, maintenance, raw material, colour coding, etc. as per the SOP
- PC3.** check for quality and the availability of spares/ production materials (i.e., sliver cans, roving bobbin, bobbin trolley, spare empties, etc.)
- PC4.** monitor condition of processing materials and accessories in the allotted speed frames such as sliver passage, roving formation, run outs, roller lapping, OHTC, waste collection box, etc.
- PC5.** report idle spindles, length variation between the bobbins and other observed deviations to incoming shift supervisor
- PC6.** check work spot and speed frame machine for cleanliness as per specifications
- PC7.** provide shift details to incoming shift operator on production, maintenance, spare parts, counts running, count changes, maintenance schedule, sliver cans availability, etc. as per the SOP
- PC8.** complete the shift end jobs like mark hank meter reading, writing production log report, waste collection box disposal, cleaning as per standard protocol
- PC9.** report deviation to incoming shift supervisor on production, maintenance, absenteeism, etc.
- PC10.** get clearance from shift operator and shift supervisor before leaving the shift

Operate speed frame machine

To be competent, the user/individual on the job must be able to:

- PC11.** operate speed frame machine using control buttons provided for starting, inching, stopping, emergency stopping, doff length resetting, lowering and lifting spindle/bobbin rails, etc.
- PC12.** operate machine display panel and check functioning of machine
- PC13.** follow the different signal lamps used in speed frame machines
- PC14.** fix safety covers, waste collection chamber doors as per the guidelines
- PC15.** dismantle and assemble detachable spares like top arm, top drafting rollers, clearers, flyer, etc.

Attend speed frame for sliver can change

To be competent, the user/individual on the job must be able to:

- PC16.** identify the can exhaust as per the standard guidelines
- PC17.** transfer supply sliver cans from storage to speed frame creel area as per specified colour code and count
- PC18.** piece full can sliver with running cans sliver before exhaustion as per the SOP
- PC19.** remove exhausted cans from creel and store at specified place

Piece broken sliver in the speed frame

To be competent, the user/individual on the job must be able to:

- PC20.** identify roving and sliver breakages as per the SOP in the allotted speed frame machines
- PC21.** perform piecing of broken sliver at creel as per standard procedure
- PC22.** monitor the sliver passage in the running machine
- PC23.** collect sliver waste in the waste collection pocket to dispose in the waste collection box

Piece broken roving in the speed frame

To be competent, the user/individual on the job must be able to:

- PC24.** piece the broken roving using blowhorn or nylon wire as per standard procedure
- PC25.** fix the roving bobbin in the spindle after piecing as per standard method
- PC26.** identify the formation of roving as per the standard requirement after switching on the machine

Prepare for doffing in the speed frame

To be competent, the user/individual on the job must be able to:

- PC27.** identify the doffing stage of the running speed frame machine
- PC28.** segregate empty bobbins for doff as per the colour code requirements
- PC29.** load the required number of empty bobbins in trolley as per requirement
- PC30.** move the bobbin trolleys at the specified location for the doffing activity
- PC31.** operate the overhead blower as per the standard guidelines

Perform doffing in the speed frame

To be competent, the user/individual on the job must be able to:

- PC32.** open the safety door as per standard procedure
- PC33.** doff full bobbins and fix empty bobbins as per standard procedure
- PC34.** wind roving end with the empty bobbin as per the standard procedure
- PC35.** identify the restarting breaks as per the SOP
- PC36.** report to the supervisor and maintenance team for machine malfunction
- PC37.** transport filled bobbin trolley to storage area
- PC38.** fix prepared doff slip in the full bobbins trolley

PC39. cover the material after post doffing as per standard method using given material

Perform cleaning and other tenting activities in the speed frame

To be competent, the user/individual on the job must be able to:

PC40. clean the empty bobbins as per the instruction

PC41. examine the build quality of the roving bobbin

PC42. segregate the sliver waste and roving waste count wise and store in the respective waste bins

PC43. support count change team, doffing team, maintenance team within the limits of responsibility

PC44. remove roller lapping as per the standard procedure

PC45. clean the creeling zone, top roll clearer, drafting zone, machine backside, spindle and bobbin rails at specified intervals

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

KU1. basics of staple yarn spinning such as types of fibre, types of yarn, count, process flow, material flow, sectors of fibre to apparel, etc.

KU2. organizational chart and name of department HODs, locations of various departments, offices and its functions

KU3. rules and regulations followed in a spinning mill like shift timing and duration, limits of leave and holidays, etc.

KU4. roles and responsibilities of speed frame operator

KU5. functions of speed frame machine

KU6. different parts of speed frame machine, switch board, buttons, signal lamps, accessories, OHTC and their functions

KU7. basic electrical connections and motor drives used in speed frame machine

KU8. material flow of speed frame machine and type of supply and finished package

KU9. quality systems and parameters with specifications practiced in the speed frame department

KU10. colour coding followed in the spinning preparatory department

KU11. knowledge of process parameters like sliver hank, roving hank, sliver can content, bobbin weight, breaks per machine hour, machine speed, etc.

KU12. reasons for sliver and roving breakages and reason for first preference to attend breakages

KU13. significance of using chalk powder, cleaning liquids in drafting zone at speed frame

KU14. quality parameters like sliver stretch, roving stretch, unevenness, hank variation, thick and thin places, etc.

KU15. impacts of stop motion ineffectiveness, inadequate top arm loading, etc. on sliver quality

KU16. significance of Relative Humidity (RH) in speed frame department

KU17. importance of machine cleaning on quality roving production

KU18. importance of operational tools such as cleaning brush, hip bag, lapping cleaning tool, etc.

KU19. housekeeping (5S) system and its importance in cleanliness at workplace

KU20. hank meter reading and machine production calculation

KU21. reporting formats to superiors and log book formats

- KU22.** protocol for taking charge, handing over shift, can creeling, sliver and roving piecing, doffing, cleaning, tenting and other activities in speed frame department
- KU23.** protocol for handling tools and equipment used in speed frame department
- KU24.** implications of wrong method of sliver and roving piecing in speed frame machine
- KU25.** requirements of segregation of waste before disposal
- KU26.** maintenance methods of bobbin trolleys used in speed frame department

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** write clear and short sentences in the log book on production, maintenance & breakdown stoppages, count/wheel change, cot change, etc.
- GS2.** communicate with colleagues and superiors as per standard protocol
- GS3.** comprehend written speed frame production, work method poster, machine display, safety and routine maintenance instructions, etc.
- GS4.** perform basic arithmetical calculations to calculate machine production, estimate supply and delivery material requirements, etc.

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Shift hand over and take charge in speed frame department</i>	18	19	-	23
PC1. report for the shift 10-15 minutes prior to the scheduled time with necessary operational tools	-	-	-	-
PC2. collect the shift details from previous shift operator on production, maintenance, raw material, colour coding, etc. as per the SOP	-	-	-	-
PC3. check for quality and the availability of spares/ production materials (i.e., sliver cans, roving bobbin, bobbin trolley, spare empties, etc.)	-	-	-	-
PC4. monitor condition of processing materials and accessories in the allotted speed frames such as sliver passage, roving formation, run outs, roller lapping, OHTC, waste collection box, etc.	-	-	-	-
PC5. report idle spindles, length variation between the bobbins and other observed deviations to incoming shift supervisor	-	-	-	-
PC6. check work spot and speed frame machine for cleanliness as per specifications	-	-	-	-
PC7. provide shift details to incoming shift operator on production, maintenance, spare parts, counts running, count changes, maintenance schedule, sliver cans availability, etc. as per the SOP	-	-	-	-
PC8. complete the shift end jobs like mark hank meter reading, writing production log report, waste collection box disposal, cleaning as per standard protocol	-	-	-	-
PC9. report deviation to incoming shift supervisor on production, maintenance, absenteeism, etc.	-	-	-	-
PC10. get clearance from shift operator and shift supervisor before leaving the shift	-	-	-	-
<i>Operate speed frame machine</i>	32	60	-	10

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC11. operate speed frame machine using control buttons provided for starting, inching, stopping, emergency stopping, doff length resetting, lowering and lifting spindle/bobbin rails, etc.	-	-	-	-
PC12. operate machine display panel and check functioning of machine	-	-	-	-
PC13. follow the different signal lamps used in speed frame machines	-	-	-	-
PC14. fix safety covers, waste collection chamber doors as per the guidelines	-	-	-	-
PC15. dismantle and assemble detachable spares like top arm, top drafting rollers, clearers, flyer, etc.	-	-	-	-
<i>Attend speed frame for sliver can change</i>	25	55	-	13
PC16. identify the can exhaust as per the standard guidelines	-	-	-	-
PC17. transfer supply sliver cans from storage to speed frame creel area as per specified colour code and count	-	-	-	-
PC18. piece full can sliver with running cans sliver before exhaustion as per the SOP	-	-	-	-
PC19. remove exhausted cans from creel and store at specified place	-	-	-	-
<i>Piece broken sliver in the speed frame</i>	33	71	-	18
PC20. identify roving and sliver breakages as per the SOP in the allotted speed frame machines	-	-	-	-
PC21. perform piecing of broken sliver at creel as per standard procedure	-	-	-	-
PC22. monitor the sliver passage in the running machine	-	-	-	-
PC23. collect sliver waste in the waste collection pocket to dispose in the waste collection box	-	-	-	-
<i>Piece broken roving in the speed frame</i>	20	66	-	14

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC24. piece the broken roving using blowhorn or nylon wire as per standard procedure	-	-	-	-
PC25. fix the roving bobbin in the spindle after piecing as per standard method	-	-	-	-
PC26. identify the formation of roving as per the standard requirement after switching on the machine	-	-	-	-
<i>Prepare for doffing in the speed frame</i>	25	36	-	12
PC27. identify the doffing stage of the running speed frame machine	-	-	-	-
PC28. segregate empty bobbins for doff as per the colour code requirements	-	-	-	-
PC29. load the required number of empty bobbins in trolley as per requirement	-	-	-	-
PC30. move the bobbin trolleys at the specified location for the doffing activity	-	-	-	-
PC31. operate the overhead blower as per the standard guidelines	-	-	-	-
<i>Perform doffing in the speed frame</i>	47	71	-	26
PC32. open the safety door as per standard procedure	-	-	-	-
PC33. doff full bobbins and fix empty bobbins as per standard procedure	-	-	-	-
PC34. wind roving end with the empty bobbin as per the standard procedure	-	-	-	-
PC35. identify the restarting breaks as per the SOP	-	-	-	-
PC36. report to the supervisor and maintenance team for machine malfunction	-	-	-	-
PC37. transport filled bobbin trolley to storage area	-	-	-	-
PC38. fix prepared doff slip in the full bobbins trolley	-	-	-	-

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC39. cover the material after post doffing as per standard method using given material	-	-	-	-
<i>Perform cleaning and other tenting activities in the speed frame</i>	52	71	-	23
PC40. clean the empty bobbins as per the instruction	-	-	-	-
PC41. examine the build quality of the roving bobbin	-	-	-	-
PC42. segregate the sliver waste and roving waste count wise and store in the respective waste bins	-	-	-	-
PC43. support count change team, doffing team, maintenance team within the limits of responsibility	-	-	-	-
PC44. remove roller lapping as per the standard procedure	-	-	-	-
PC45. clean the creeling zone, top roll clearer, drafting zone, machine backside, spindle and bobbin rails at specified intervals	-	-	-	-
NOS Total	252	449	-	139

National Occupational Standards (NOS) Parameters

NOS Code	TSC/N0133
NOS Name	Carryout shift change, can change, piecing, doffing and tenting responsibilities in speed frame department
Sector	Textile
Sub-Sector	Spinning - Textiles
Occupation	Pre Spinning Operations
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	NA
Next Review Date	NA
NSQC Clearance Date	

TSC/N9015: Follow machine, safety, and organizational guidelines in textile sector

Description

This unit provides performance criteria, knowledge and skills required to follow machine, safety and organizational guidelines in textile sector.

Scope

The scope covers the following :

- Maintaining the work area, tools and machines
- Greening and energy conservation in textile sector
- Health, safety and response to emergencies at textile sector
- Organizational standards and policies

Elements and Performance Criteria

Maintaining the work area, tools and machines

To be competent, the user/individual on the job must be able to:

- PC1.** handle materials, machinery, equipment and tools as per standard procedure
- PC2.** use appropriate material handling equipment and tools as per standard procedure
- PC3.** keep the equipment, machine and work area clean using appropriate cleaning tools as per standard procedure
- PC4.** undertake minor routine maintenance of equipment and tools as per standard maintenance procedure
- PC5.** maintain record for defective and unsafe equipment and tools
- PC6.** verify that machine guards are in place as per standard specifications
- PC7.** follow specified ergonomics for the assigned job role in textile sector
- PC8.** collect and store worn-out spare parts at specified location
- PC9.** report the condition of worn out parts as per standard procedure

Greening and energy conservation in textile sector

To be competent, the user/individual on the job must be able to:

- PC10.** segregate wastes such as recyclable, non-recyclable, hazardous as per standard protocol
- PC11.** optimize usage of material and resources including water, electricity in various tasks
- PC12.** switch off the machines and lights when not in use

Health, safety and response to emergencies at textile sector

To be competent, the user/individual on the job must be able to:

- PC13.** use Personal Protective Equipment (PPEs) like body protector, ear plugs, nose mask, head cap, etc. as per guidelines
- PC14.** identify abnormal sounds emanating from faulty or worn out machine parts and take appropriate action
- PC15.** avoid dependency on any type of intoxicants
- PC16.** maintain social distance as per the instruction at workplace

- PC17.** report hazardous material to superiors at workplace
- PC18.** use the various appropriate fire extinguishers on different types of fires correctly
- PC19.** follow the specified steps in case of electricity failure
- PC20.** lift heavy objects using correct lifting procedures
- PC21.** recall emergency exits, safe spots, etc. of workplace
- PC22.** practice mock drills and evacuation procedures organized by industry
- PC23.** assist others to reach to safe spots in emergency situations
- PC24.** provide basic first aid for injury to peers and report to superiors
- PC25.** interpret different signs, alarms and take action appropriately
- PC26.** follow the guidelines while working in hazards atmosphere
- PC27.** assist in designing the safety plans with peers and superiors
- PC28.** follow the approved safety plans at workplace

Organizational standards and policies

To be competent, the user/individual on the job must be able to:

- PC29.** perform assigned duties as per organization's protocol within scheduled time period
- PC30.** follow organization policies, quality standards, rules and regulations for working in textile sector
- PC31.** motivate colleagues to follow operational guidelines of organization
- PC32.** wear specified uniform and follow etiquette as per standard guidelines for the textile sector
- PC33.** maintain hygienic working atmosphere as per protocol of the textile sector
- PC34.** submit lost and found articles as per standard protocol

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** organizational standard procedures, quality standards, rules, codes, policies and safety standards in the textile sector
- KU2.** different type of tools and equipment used in textile sub- sector and their specifications and operating procedures
- KU3.** safe handling procedure of tools and equipment
- KU4.** the importance of displays and written instructions for the allocated machines
- KU5.** dos and donts specific to the assigned work responsibilities
- KU6.** protocol for minimizing the wastage of material, effort and time
- KU7.** organization's formats and procedures for reporting production, defects, faults, material/tool requisition and quality parameters and task completed for assigned job
- KU8.** schedule for cleaning and waste collection for the assigned job role
- KU9.** importance and standard procedure for disposal of soft, hard, non-hazardous and hazardous wastes and materials
- KU10.** available types of material handling equipment and handling methods used in the textile sector
- KU11.** hazards of unsafe workplace conditions and procedures in the textile industry and methods to avoid hazards

- KU12.** various types of fire extinguishers
- KU13.** importance of stable mental condition in case of emergency
- KU14.** correct work posture and importance of ergonomics for the assigned job role
- KU15.** organizational quality systems like quality circle, 5S, ISO, SA, etc. followed in the textile sector
- KU16.** importance of following work wear standards, behavioral protocols and etiquette in the textile sector
- KU17.** importance of energy conservation through proper maintenance schedule in the textile sector
- KU18.** procedures and formats for reporting lost and found material
- KU19.** different types of alarms and their significance

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** read and comprehend policies in notice boards displayed in the workplace
- GS2.** minimize the resource consumption for the assigned task
- GS3.** solve basic arithmetic calculations related to assigned job role
- GS4.** recognize and differentiate colors of materials used in textile sector
- GS5.** lift specified materials for the allotted task using prescribed ergonomic position
- GS6.** exhibit motor skill required for the allotted task

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Maintaining the work area, tools and machines</i>	10	10	-	6
PC1. handle materials, machinery, equipment and tools as per standard procedure	-	-	-	-
PC2. use appropriate material handling equipment and tools as per standard procedure	-	-	-	-
PC3. keep the equipment, machine and work area clean using appropriate cleaning tools as per standard procedure	-	-	-	-
PC4. undertake minor routine maintenance of equipment and tools as per standard maintenance procedure	-	-	-	-
PC5. maintain record for defective and unsafe equipment and tools	-	-	-	-
PC6. verify that machine guards are in place as per standard specifications	-	-	-	-
PC7. follow specified ergonomics for the assigned job role in textile sector	-	-	-	-
PC8. collect and store worn-out spare parts at specified location	-	-	-	-
PC9. report the condition of worn out parts as per standard procedure	-	-	-	-
<i>Greening and energy conservation in textile sector</i>	7	10	-	6
PC10. segregate wastes such as recyclable, non-recyclable, hazardous as per standard protocol	-	-	-	-
PC11. optimize usage of material and resources including water, electricity in various tasks	-	-	-	-
PC12. switch off the machines and lights when not in use	-	-	-	-
<i>Health, safety and response to emergencies at textile sector</i>	32	40	-	28

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. use Personal Protective Equipment (PPEs) like body protector, ear plugs, nose mask, head cap, etc. as per guidelines	-	-	-	-
PC14. identify abnormal sounds emanating from faulty or worn out machine parts and take appropriate action	-	-	-	-
PC15. avoid dependency on any type of intoxicants	-	-	-	-
PC16. maintain social distance as per the instruction at workplace	-	-	-	-
PC17. report hazardous material to superiors at workplace	-	-	-	-
PC18. use the various appropriate fire extinguishers on different types of fires correctly	-	-	-	-
PC19. follow the specified steps in case of electricity failure	-	-	-	-
PC20. lift heavy objects using correct lifting procedures	-	-	-	-
PC21. recall emergency exits, safe spots, etc. of workplace	-	-	-	-
PC22. practice mock drills and evacuation procedures organized by industry	-	-	-	-
PC23. assist others to reach to safe spots in emergency situations	-	-	-	-
PC24. provide basic first aid for injury to peers and report to superiors	-	-	-	-
PC25. interpret different signs, alarms and take action appropriately	-	-	-	-
PC26. follow the guidelines while working in hazards atmosphere	-	-	-	-
PC27. assist in designing the safety plans with peers and superiors	-	-	-	-
PC28. follow the approved safety plans at workplace	-	-	-	-

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Organizational standards and policies</i>	16	20	-	10
PC29. perform assigned duties as per organization's protocol within scheduled time period	-	-	-	-
PC30. follow organization policies, quality standards, rules and regulations for working in textile sector	-	-	-	-
PC31. motivate colleagues to follow operational guidelines of organization	-	-	-	-
PC32. wear specified uniform and follow etiquette as per standard guidelines for the textile sector	-	-	-	-
PC33. maintain hygienic working atmosphere as per protocol of the textile sector	-	-	-	-
PC34. submit lost and found articles as per standard protocol	-	-	-	-
NOS Total	65	80	-	50

National Occupational Standards (NOS) Parameters

NOS Code	TSC/N9015
NOS Name	Follow machine, safety, and organizational guidelines in textile sector
Sector	Textile
Sub-Sector	Generic - Textiles Handloom
Occupation	Generic - Textiles & Handloom
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	NA
Next Review Date	NA
NSQC Clearance Date	

TSC/N9016: Follow teamwork, adaptability, and communication guidelines in textile sector

Description

This unit provides performance criteria, knowledge and skills required to follow team work, communication and adaptability in textile sector

Scope

The scope covers the following :

- Teamwork and communication
- Adaptability

Elements and Performance Criteria

Teamwork, trust and communication

To be competent, the user/individual on the job must be able to:

- PC1.** contribute to create a positive work environment in the team
- PC2.** carry out tasks as per instructions received from superiors
- PC3.** contribute to team work as per allocated responsibility to complete the task by using appropriate tools and methods
- PC4.** build trust with team mates and superiors
- PC5.** implement the ideas after superior's approval at work place
- PC6.** communicate clearly with the team members as per standard protocol
- PC7.** use suggested hand signs, vocal sound signals to convey the information in the production area
- PC8.** listen effectively to the ideas and concerns of the peers
- PC9.** use correct and respectful terms while communicating as per industry policy
- PC10.** express views proactively and effectively
- PC11.** make efforts to resolve difference of opinion with superiors and team members
- PC12.** report to superior for problems identified in assigned duty
- PC13.** report the daily performance to superior in prescribed manner and formats

Adaptability

To be competent, the user/individual on the job must be able to:

- PC14.** adapt to flexible work environment for the assigned task
- PC15.** adapt to work with various members of different ethnicity, gender and PwD without biases
- PC16.** consider opinions of colleagues, fitters, superiors for the assigned task
- PC17.** plan the work-routine within the limits of the responsibility
- PC18.** adopt new ideas after due approval from superior for improving the productivity

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** importance of teamwork and discipline
- KU2.** limits and responsibilities for the assigned duties in the textile sector
- KU3.** possible conflicts in the assigned job role and methods to resolve the same
- KU4.** importance of teamwork, group discussions and healthy work environment
- KU5.** importance of reporting as per the standard protocol
- KU6.** hierarchy of communication and communication etiquettes in the textile sector
- KU7.** protocol for communication with different ethnicity, gender and PwD
- KU8.** report and grievance submission formats
- KU9.** importance of hand, vocal sound signals in the textile sector

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** read and comprehend written instructions
- GS2.** listen effectively for the instructions
- GS3.** coordinate with team mates for the allotted tasks
- GS4.** use and comprehend prescribed voice and hand signals in the textile production area
- GS5.** fill forms and prepare reports such as production report, material requisition forms, leave application, etc. as per standard formats

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Teamwork, trust and communication</i>	10	15	-	5
PC1. contribute to create a positive work environment in the team	-	-	-	-
PC2. carry out tasks as per instructions received from superiors	-	-	-	-
PC3. contribute to team work as per allocated responsibility to complete the task by using appropriate tools and methods	-	-	-	-
PC4. build trust with team mates and superiors	-	-	-	-
PC5. implement the ideas after superior's approval at work place	-	-	-	-
PC6. communicate clearly with the team members as per standard protocol	-	-	-	-
PC7. use suggested hand signs, vocal sound signals to convey the information in the production area	-	-	-	-
PC8. listen effectively to the ideas and concerns of the peers	-	-	-	-
PC9. use correct and respectful terms while communicating as per industry policy	-	-	-	-
PC10. express views proactively and effectively	-	-	-	-
PC11. make efforts to resolve difference of opinion with superiors and team members	-	-	-	-
PC12. report to superior for problems identified in assigned duty	-	-	-	-
PC13. report the daily performance to superior in prescribed manner and formats	-	-	-	-
<i>Adaptability</i>	5	5	-	5
PC14. adapt to flexible work environment for the assigned task	-	-	-	-

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC15. adapt to work with various members of different ethnicity, gender and PwD without biases	-	-	-	-
PC16. consider opinions of colleagues, fitters, superiors for the assigned task	-	-	-	-
PC17. plan the work-routine within the limits of the responsibility	-	-	-	-
PC18. adopt new ideas after due approval from superior for improving the productivity	-	-	-	-
NOS Total	15	20	-	10

National Occupational Standards (NOS) Parameters

NOS Code	TSC/N9016
NOS Name	Follow teamwork, adaptability, and communication guidelines in textile sector
Sector	Textile
Sub-Sector	Generic - Textiles Handloom
Occupation	Generic - Textiles & Handloom
NSQF Level	4
Credits	TBD
Version	1.0
Last Reviewed Date	NA
Next Review Date	NA
NSQC Clearance Date	

Assessment Guidelines and Assessment Weightage

Assessment Guidelines

Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.

The assessment for the theory part will be based on knowledge bank of questions created by the SSC.

Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).

Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training center based on these criteria.

In case of successfully passing only certain number of NOSs, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.

In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack

Minimum Aggregate Passing % at QP Level : 70

(Please note: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
TSC/N0133.Carryout shift change, can change, piecing, doffing and tenting responsibilities in speed frame department	252	449	0	139	840	78
TSC/N9015.Follow machine, safety & organizational guidelines in Textile sector	65	80	-	50	195	18
TSC/N9016.Follow teamwork, adaptability, and communication guidelines in textile sector	15	20	0	10	45	4
Total	332	549	0	199	1080	100

Acronyms

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training

Glossary

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria (PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.
Knowledge and Understanding (KU)	Knowledge and Understanding (KU) are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.

Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/ Generic Skills (GS)	Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.
Electives	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.