



Job role - wise Skill requirement in Spinning & Weaving sectors in Himachal Pradesh

ABSTRACT

This report contains annual requirement of skilled manpower 37 Job roles which cover more than 80% of workforce required in Spinning, Weaving and Knitting sectors of the Industry. The report is prepared based on data given in Ministry of Textiles, Gol website.

The Ministry of Textiles has published data on the Installed capacity and number of persons employed for each of the textile clusters for the year 2018. Along with this information using Standard Man: machine allocation criteria developed by the industry with 15% attrition rate, the annual requirement of manpower for 16 Spinning job roles and 21 Weaving job roles were calculated and found to be 1,537 for Spinning and 513 for Weaving.

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Spinning - Job role wise skill requirement

Sr. No	QP Code	Job role	Skill Gap
1	TSC/Q 0201	Ring Frame Tenter	154
2	TSC/Q 0203	Open-End Spinning Tenter	138
3	TSC/Q 0301	Autoconer Tenter	246
4	TSC/Q 0202	Ring Frame Doffer	231
5	TSC/Q 0302	Cone Winding Operator - Manual & Assembly Winding	77
6	TSC/Q 0401	Fitter – Spinning Preparatory	61
7	TSC/Q 0402	Fitter - Ring Spinning	61
8	TSC/Q 0403	Fitter - Post Spinning	61
9	TSC/Q 0303	TFO Tenter	138
10	TSC/Q 0106	Speed Frame Operator – Tenter & Doffer	123
11	TSC/Q 0103	Combing Preparatory operator	61
12	TSC/Q 0104	Combing operator	61
13	TSC/Q 0101	Blowroom Operator	31
14	TSC/Q 0102	Carding Operator	31
15	TSC/Q 0105	Drawframe Operator	31
16	TSC/Q 0501	Packing Checker	31
		Total	1,537

Weaving - Job role wise skill requirement

Sr. No	QP Code	Job role	Skill Gap
1	TSC/Q 2201	Autoloom Weaver	0
2	TSC/Q2208	Power loom operator	0
3	TSC/Q 2202	Shuttleless Loom Weaver - Projectile	21
4	TSC/Q 2203	Shuttleless Loom Weaver - Rapier	41
5	TSC/Q 2204	Shuttleless Loom Weaver - Airjet	41
6	TSC/Q2207	Shuttleless Loom Weaver - Waterjet	21
7	TSC/Q 2601	Beam Carrier & Loader	56
8	TSC/Q 2402	Fitter - Autoloom Weaving Machine	10
9	TSC/Q 2403	Fitter - Shuttleless Weaving Machine (Rapier)	10
10	TSC/Q 2404	Fitter - Shuttleless Weaving Machine (Projectile)	10
11	TSC/Q 2405	Fitter - Shuttleless Weaving Machine (Air-Jet)	10
12	TSC/Q2407	Shuttleless loom fitter waterjet	10
13	TSC/Q 2101	Warper	62
14	TSC/Q 2103	Sizing machine operator	62
15	TSC/Q 2102	Size Mixer	26
16	TSC/Q 2205	Knotting Machine Operator	26
17	TSC/Q 2301	Fabric Checker	21
18	TSC/Q 2302	Fabric Mender	21
19	TSC/Q 2406	Weaving Machine Maintenance – Oiler	26
20	TSC/Q 2401	Fitter – Weaving Preparatory	21
21	TSC/Q 2206	Pirn winding machine operator	21
		Total	513